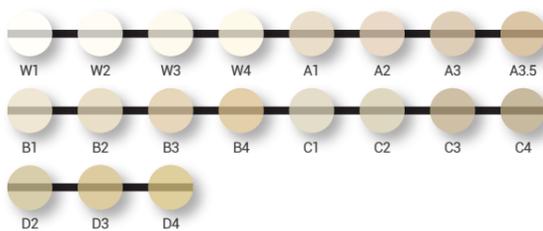


## Product Line-up

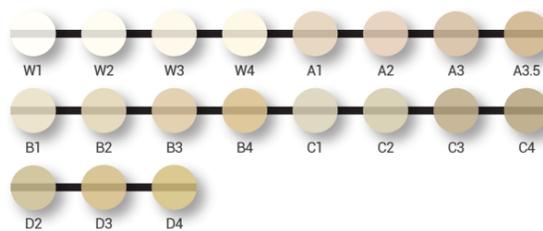
Rosetta® SP		Dimensions (mm)	Pcs / Pack
	R10	Ø12.67 × 10T	5 Ingots
	R20	Ø12.67 × 20T	3 Ingots

## Available Shades

### HT(High Translucency)



### LT(Low Translucency)



### MO(Medium Opacity)



## Recommended Pressing Schedule (DEKEMA press-i-dent)

Translucency	Size	Shade	Investment Ring (g)	Start Temp. (B, °C)	Heating Rate (t/°, °C / min.)	Final Temp. (°C)	Holding Time (min.)	Press duration	Press level
HT	R10	W1, W2, W3, W4, A1, A2, A3, A3.5, B1, B2, B3, B4, C1, C2, C3, C4, D2, D3, D4	100	700	60	920	20	Auto1	6
LT			200			925	40		
HT	R20		100			925	20		
LT			200			930	40		

Please follow our recommended crystallization schedule for best results.

### Note

- There may be a little difference between the displayed temperature and the real temperature of each furnace. When you use the Rosetta®SP ingots, please verify that the above standard schedule is suitable for your press furnace. If it is not, please try to find the optimized pressing temperature through the following processes.
  - If there are some traces of tiny bubble on the surface of pressed restoration ⇒ Please reduce the maximum temperature by 5~10°C and try the pressing again.
  - If the marginal area of restoration is not formed completely ⇒ Please increase the maximum temperature by 5~10°C and try the pressing again.
- For the baking firing, rounded supporting pins and object fix putty should be used.

## HASS Corporation

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SP\_BR\_IM\_EN\_200203

Lithium Disilicate Press Ingots

# Rosetta® SP

Lithium Disilicate Glass-ceramic Ingots  
for Dental Press System

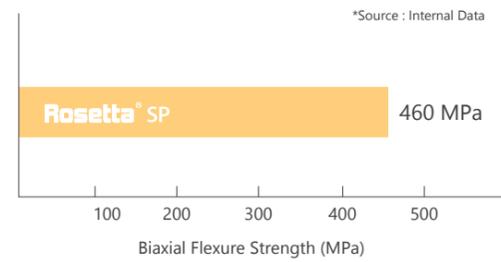


www.hassbio.com



## Superior Strength & Esthetics

### Superior Strength



### Excellent Esthetics



Born to recreate natural teeth with natural translucency, Rosetta® SP can be the solution to meet the demands of the age pursuing esthetics and beauty.

### Stay Simple and Safe



After pressing, very few reaction layers remain on Rosetta® SP. No need to apply the acid liquid for cleaning up, thereby ensuring a simple and nonhazardous process.

## Great Versatility!

### Open Press System



Compatible widely with most popular products for the investment material and glaze/paste intended for glass-ceramic purposes only.

### Indications

	Inlays		Anterior Single Crowns
	Onlays		Posterior Single Crowns
	Veneers		3-Unit Anterior Bridge

### Available Shades

All ingot shades are available in A-D shades and three translucency levels (HT, LT, MO).

